

# Rectangle 4 "word" pendant project

Project Description: Roller printed fine silver rectangle with N3 flux layer. One cloisonné wire four enamel words:

1. Transparent reds/purples over flux
2. gold foil over black with transparent enamel over
3. Transparent greens/blues over flux
4. silver foil over opaque white with transparent enamel over

Step 1: Bend and fire one cloisonné wire. Use blu stic for application. fire wire in place

Step 2: Black(Schauer 280) and white (Thompson 1000) undercoats. Paint and fire parital layers. Fire to orange peel

step 2



Step 3: Apply gold and silver foil pieces with klyr fyre. dry and fire. Foil elements should bridge the band where opaque meets flux. Look for orange peel surface to become smoother

step3



Step 4. Paint first layer of transparent colors.

**Over flux/black:** N69, L96, 755, 531.

(Before painting 531, make a slightly thicker oval using N38. Blot this slightly and push center grains outwards to create an oval doughnut form. Blot this again and add a thicker drop of L96 red into center.

step 4



**Over flux/opaque white:** L47, N38, 997, flux (N3). The flux should cover as far over the white as necessary to cover all of the foil pieces.

Step 5: Second layer of colors.

**Over flux/black:** L96 (over N69), more L96 slightly over 755, more 755 over 531 as desired. more 531 as desired

step 5



**Over flux/opaque white:** 387/L62 or N62 smaller grains to shade over L47.

More L47, N38, 997 as desired. Opal white NG302 blended slightly OVER 997 edge and extend to edge of piece over opaque white. **FIRE UNDER 1400 because of opal.**

Step 6: Third layer of colors.

Darken colors as desired. Use dark purple 356 (finely ground) to shade over purple/red Use more 387/N62 to shade over dark green. More opal white NG302.

**FIRE UNDER 1400 because of opal.**

step 6



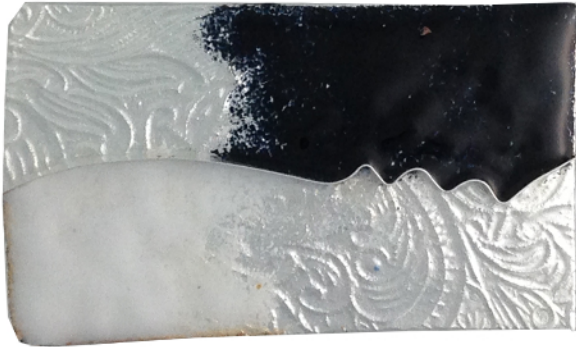
Step 7: Flux Layers to top of wires. Grind and polish  
**FIRE UNDER 1400 because of opal.**

step 7



# Rectangle 4 word color study 1

Step 2:  
Black(Schauer 280)/white (Thompson 1000) undercoats.



step 5: second layer of colors  
L96 L96 755 531



NG302 flux 997 N39 L47 387/N62

Step 3: apply and fire foil



step 6: Shading to darken  
356



more opal white  
NG302

387/N62

Step 4: first layer of colors

N69 L96 755 531



flux 997 N38 L47

